



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400218-7
Job Sheet 195384



Part No: RBT400218-7

Job Qty: 4 pcs

Part Name: Adapter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/21/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 5/27/19

Description:

Type: SOLD

Note: DWG RBT400218 REV 2 IPP Rev. A 19.03.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
90	Bandsaw - 1	4 pcs		5/27/19	0.00	0.27	Bandsaw - 1	19-05-28
100	Outsource - 1 - Heat Treat	4 pcs		5/27/19			MEI001-VC	2019-05-28
110	Packaging 2-1 - Receive - B4B	4 pcs		5/27/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
120	QC 6	4 pcs		5/27/19	0.00	0.00	QC 6 - 9	
							QC 6 - 68	
							QC 6 - 61	



Container No: S184782



Part: RBT400218-7

Job No: 195384

Serial No/Batch: S184782

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

MONTREAL AIRPORT - #123
AEROPORT DE MONTREAL
REG 123 123 123 123
TRANSAT "FAMILY VACATION"
"VOYAGE FAMILIAL AVEC TRANSAT"
6 5 9 R 9 J 3 W 5 T V 4
"SEE RULES / VOIR LE REGLEMENT"

Date: 06/13/19

Plex 5/21/19 11:03 AM Dart.lajeunesse.marie

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				QC 6 - 40	
SL-2500Y - 2 - B4B	4 pcs	5/27/19	0.00 2.00	SL-2500Y -1 - B4B	SL 19-10-2
140 QC 2	4 pcs	5/27/19	0.00 0.00	QC 2 - 1	
				QC 2 - 12	
				QC 2 - 14	
				QC 2 - 17	
				QC 2 - 19	
				QC 2 - 2	
				QC 2 - 20	
				QC 2 - 22	
				QC 2 - 23	
				QC 2 - 25	SL
				QC 2 - 32	
				QC 2 - 33	
				QC 2 - 35	
				QC 2 - 39	
				QC 2 - 4	
				QC 2 - 40	
				QC 2 - 44	
				QC 2 - 45	
				QC 2 - 48	
				QC 2 - 49	
				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
160 Outsource - 13 - Zinc Plating	4 pcs	5/27/19		GRO002-VC	5
				Plex 5/21/19 11:03 AM Dart.lajeunesse.marie	

Packaging 2-2 - Recelver, - B4B 4 pcs

5/27/19

0.00 0.00

Packaging 2 - 1 - B4B

Packaging 2 - 2 - B4B

Packaging 2 - 3 - B4B

Packaging 2 - 5 - B4B

Packaging 2 - 4 - B4B

Packaging 2 - 6 - B4B

Packaging 2 - 7 - B4B

Packaging 2 - 8 - B4B

Packaging 2 - 9 - B4B

Packaging 2 - 10 - B4B

Packaging 2 - 11 - B4B

Packaging 2 - 12 - B4B

Packaging 2 - 13 - B4B

Packaging 2 - 14 - B4B

Packaging 2 - 15 - B4B

Packaging 2 - 16 - B4B

Packaging 2 - 17 - B4B

Packaging 2 - 18 - B4B

Packaging 2 - 19 - B4B

Packaging 2 - 20 - B4B

Packaging 2 - 21 - B4B

Packaging 2 - 22 - B4B

Packaging 2 - 23 - B4B

Packaging 2 - 24 - B4B

Packaging 2 - 25 - B4B

Packaging 2 - 26 - B4B

Packaging 2 - 27 - B4B

Packaging 2 - 28 - B4B

Packaging 2 - 29 - B4B

Packaging 2 - 30 - B4B

Packaging 2 - 31 - B4B

Packaging 2 - 32 - B4B

Packaging 2 - 33 - B4B

Packaging 2 - 34 - B4B

Packaging 2 - 35 - B4B

Packaging 2 - 36 - B4B

NOV 15 2019

180 QC 6

4 pcs

5/27/19

0.00 0.00

QC 6 - 9

QC 6 - 68

QC 6 - 61

QC 6 - 40

DAS
NOV 15 2019 68
9-89

190 Packaging 3-1 - Stock - B4B

4 pcs

5/27/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

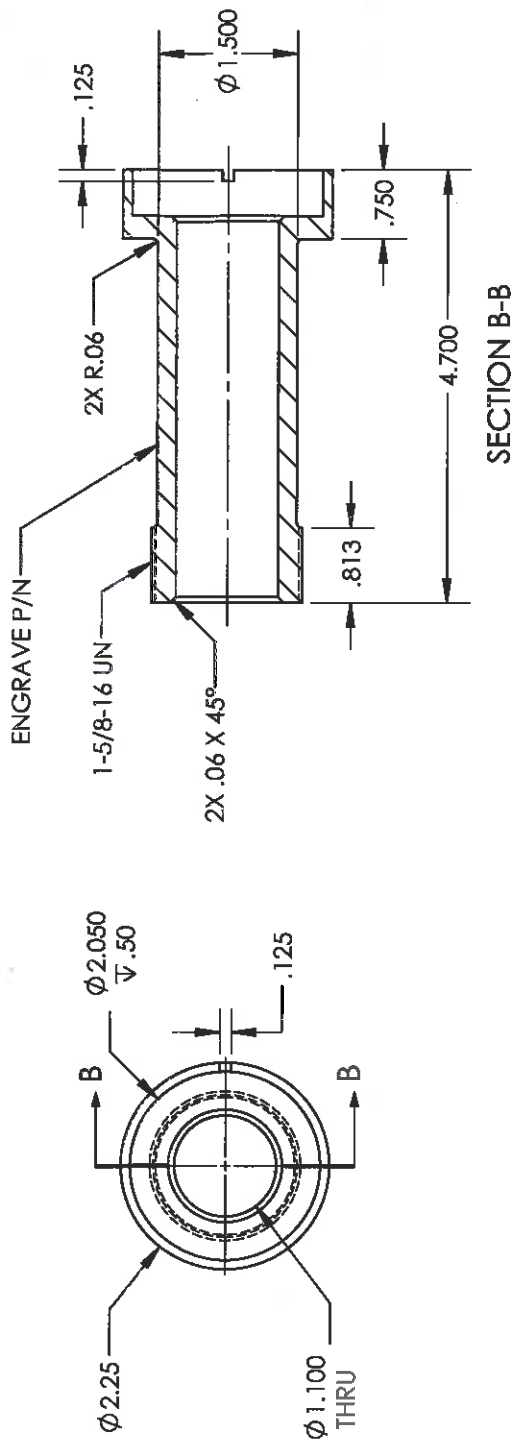
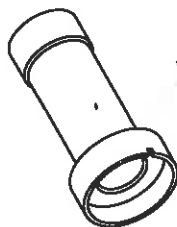
DAS
28
9-89

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
200 QC 21 - SA	4 pcs	5/27/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-08
Part Op 90 - 1-Cut bar to 46.00". 2-Deburr ***NOTE***46.00" bar makes 9 parts*** Descriptions: 100 - 1-Issue P/O; <u>43520</u> Heat treat RC 32-40 2-Bead blast 3-Material type; 4140 4- Certificate of Conformity is required 110 - Certificate of Conformity is required 130 - 1-Machine as per folio FC771 FOLIO REV: <u>AA</u> DWG REV: <u>2</u> ***46.00" bar makes 9 parts*** 2-Deburr 160 - -Issue P/O; <u>45034</u> -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MT-4140QT-R2.375	AISI 4140 Quenched & Tempered Steel Round Bar 2.375" Dia.	15.3320 ft (3.833 ea)	90-Bandsaw -		
					<u>5050 183</u>
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
90-Bandsaw - 1	MT-4140QT-R2.375	15	17	0	
Part Specifications					
Specifications could not be found.					

Plex 5/21/19 11:03 AM Dart.lajeunesse.marie

REVISIONS

REV	FCR	DESCRIPTION	REVISIONS			
			DATE	INITIAL	APPROVED	
A		-109 ADDED ENGRAVE NOTE.	6/22/09	RJC		
B		CHD P/N WAS -109 IS -7.	9/1/11	SE	DW	
C		-7 ADDED MISSING DIMS, AND MISSING ENGRAVE NOTE.	11/28/11	RJC	GE	
#2	15-0078	-7 CHD DIM WAS Ø2.250 IS Ø2.25, CHD ENGRAVE NOTE WAS ENGRAVE P/N AFTER FINAL TURNING IS ENGRAVE P/N.	4/14/2015	RJC	JAG	



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. ~~195384~~ 195384 190528



WRENCH ASSEMBLY

DATE	10/25/2001	SHEET 5 OF 5
SCALE	1:2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS $\pm 1/8$ ANGLES $\pm .5^\circ$ DECIMALS $\pm .01$ TOLERANCES $\pm .01$		
1. BREAK ALL SHARP EDGES $0.125 \times .45"$ 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
DRAWN BY: COLE APPROVED: <i>D. Muel</i> TITLE: RC 32-40 FINISH: CAD PLATE YELLOW SPEC: QQ-P-119F, TYPE II, CLASS II USED ON MODEL: _____ BEIL 407		REV 2

⑦

ADAPTER



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS				QTY Affected :		MRB (QS1042)	
Job: _____ Part No. _____		Skid-tube	Cross tube	Eng. (Non-AW)	Engineering	Sequence #:		Completed By	
Rework ☐ Scrap ☐ Use-as-is ☐		Machining	Small Fab	Prod. Eng. Coord.	Water Jet	Description Work Order Deviation		Lead hand / Supervisor	
		Large Fab	Finishing	Rec/Store/Packaging	Supplier			QC / QA Coordinator	
					Quality				
Root Cause		FAULT CATEGORY							
Operator	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong					
Manufacturing Process	Bending	Misaligned/off center	Folio/Program	Outside Tolerance					
Equip/Tooling	Crushing	BOM/Route	Grain Direction	Drawing					
Handling/Preservation	Cracks	Broken/Damage/Defect	Weld	Finish					
Material	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing					
Product Improvement	Marks/Chatter	Drill Holes	Out of Sequence	Misread					
Process Improvement	Mislabeled	Fit/Function	Off-set/Set-up						
Human Factors	Other/Details:								



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043566



REVISED

Supplier: MEI001-VC
Metcor Inc.
560 Boul. Arthur Sauve
Saint-Eustache
QC
J7R 5A8 Canada
Phone: 450 473 1884
Fax: 450 491 5498

Attention: Bejenaru, Livia

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043566

PO Date: 5/28/19

Due Date: 6/4/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	194505	D5518-1	Crossbolt Spacer : Various STC's Issue PO : HEAT TREAT TO T4/T42 CONDITION MIN. UTS=30 KSI (60 HREW MIN) NOTE: DETAIL C OF C REQUIRED PART ARE MADE FROM 6061-T6 MATERIAL	Firmed	-	6/4/19	160 pcs	0 pcs	160 pcs	\$4.30625/pcs	\$689.00
2	194505	RBE1X36- 176-779-2	Driver Outsource1 (Outsource process - Heat Treat) 1- Issue P/O RC 48-52 2-Bead blast 3 - Material H13 4 - Certificate of Conformity is required	Firmed	-	6/4/19	11 pcs	0 pcs	11 pcs	\$56.3636/pcs	\$620.00
3	194505	RBE117- 12020W16-1	Frame 1-Issue P/O; RC 40-44 2-Bead blast 3-Material type; 4140 4- Certificate of Conformity is required	Firmed	-	6/4/19	8 pcs	0 pcs	8 pcs	\$38.75/pcs	\$310.00

X8

JUN 11 2019

JP



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043566



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	195384	RBT400218-7	Adapter 1-Issue P/O; Heat treat RC 32-40 2-Bead blast 3-Material type; 4140 4- Certificate of Conformity is required	Firmed XQ	-	6/4/19	9 pcs	0 pcs	9 pcs	\$34.4444/pcs	\$310.00

Grand Total \$1,929.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/4/19 1:40 PM Dart.Guerin.Kimberley

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC J7R 5A8
Tel: 450-473-1884 / Fax: 450-491-5498

Reçu de livraison

Delivery Receipt

BON DE TRAVAIL Order	EXPÉDITEUR Shipper ID	BON D'EXPÉDITION Shipper
336893	1	137726

EXPÉDITION COMPLÈTE / Shipped Complete

CLIENT /Customer 215

DART AEROSPACE

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053



LIVRÉ À /Shipped To

DART AEROSPACE

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053

COMMANDE DU CLIENT Customer PO	BON DE LIVRAISON DU CLIENT Customer Shipper No.	TYPE DE MATÉRIEL Material Type	DATE DE LA COMMANDE Order Date	TRANSPORTEUR Carrier
HB043566		4140	2019/5/29	CLIENT

QUANTITÉ Quantity	No. PIÈCE / Part No.	NOM DE LA PIÈCE / Part Name	DESCRIPTION DE LA PIÈCE Part Description	POIDS Weight
----------------------	-------------------------	--------------------------------	---	-----------------

1 RBT400218-7
(1) BARRE
RBT400218-7
JOB 195384
QTY. 9
BR X 48" X 2.375"

60

RECEIVED
JUN 11 2019
DART AEROSPACE LTD.

1 NIL

TYPE DE CONTENEUR Container Type	# DE CONTENEURS # Of Containers	COMMENTAIRES CONTENEUR Container Comments
-------------------------------------	------------------------------------	--

NIL

1

CERTIFICAT

EXPÉDIE PAR: Shipped by:	
-----------------------------	--

QUANTITÉ EXPÉDIÉE / Quantity Shipped 1

POIDS EXPÉDIÉ / Weight Shipped : 60,00

QUANTITÉ RESTANTE / Quantity Remaining 0

POIDS RESTANT / Weight Remaining 0,00

APPROUVÉ
[Signature]

CERTIFICAT

QUANTITÉ EXPÉDIÉE / Quantity Shipped: 1

POIDS EXPÉDIÉ / Weight Shipped : 60,00

Signature:

Date:

EXPÉDIÉ LE / Shipped On : 2019/06/05

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
336893	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
HB043566	N/A	4140		
SPECIFICATIONS DU PROCÉDÉ processing specifications				
SEL HARDEN				
HARDEN AND TEMPER				
EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results	
HARDNESS	32 - 40 HRC	1 (907)	33 - 34 HRC	DAS 68 9-89
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description		
1	60	RBT400218-7 (1) BARRE RBT400218-7 JOB 195384 QTY. 9 BR X 48" X 2.375" 1 NIL		

COMMENTAIRES / comments

4140 ÉTANT UN ACIER A FAIBLE TREMPABILITÉ ET COMPTE TENU DE LE SECTION IMPORTANTE DE VOS PIECES, NOUS AVONS DES DOUTES CONCERNANT LA DURETE DE COEUR. NOUS VOUS RECOMMANDONS DONC DE VÉRIFIER LE DURETÉ QUAND LA PIECE SERA A UN STADE PLUS AVANCÉ D'USINAGE.

4140 IS LOW HARDENABLE STEEL.DUE TO THE HIGH SECTION OF THE PARTS YOU SENT, WE COULDN'T CERTIFY THE CORE HARDNESS.

THUS, WE RECOMMEND A HARDNESS CHECK FURTHER IN THE MACHINING PROCESS.

SALT HARDEN 575F 1:00 HRE
TEMPER 3:00 HRS

Heat treatment (HT) was performed with equipment that meets the requirements of requested specification. All HT operations were performed in compliance with the required HT specification and all verifications have been performed

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
336893	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

1

and documented. No unauthorized changes were performed in regards to the HT. We certify that the material was manufactured, sampled, tested and inspected in accordance with the material specification and the purchase order and was found to meet the requirements.

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Le traitement thermique (TT) a été fait en utilisant des équipements en conformité avec la spécification demandée.

Toutes les opérations de TT ont été faites en conformité avec les requis de la spécification demandée et toutes les vérifications et les tests demandés ont été faites et documentés. Aucun changement n'a été faite par rapport au TT. On certifie que le matériel a été fabriqué, échantillonné, testé et inspecté en accord avec les spécifications du matériel et le bon de commande et le matériel rencontre les exigences spécifiées.

Ce document et les documents qui lui sont joints peuvent contenir des informations confidentielles, être soumis aux réglementations relatives au contrôle des exportations ou ayant un caractère privé. S'ils ne vous sont pas destinés, nous vous signalons qu'il est strictement interdit de les divulguer, de les reproduire ou d'en utiliser de quelque manière que ce soit le contenu. Toute exportation ou réexportation non autorisée est interdite.

APPROUVÉ par / Approved by:

DATE: 2019-06-05

Lucie Desmarais
QA Technician



INSPECTION SHEET

DAS
23
2.1

9-89Date:Revised by

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
336893	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
HB043586	N/A	4140		

SPÉCIFICATIONS DU PROCÉDÉ

processing specifications

SEL HARDEN

HARDEN AND TEMPER

EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results
HARDNESS	32 - 40 HRC	1 (907)	33 - 34 HRC

QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
1	80	RBT400218-7 (1) BARRE RBT400218-7 JOB 185384 QTY. 9 BR X 48" X 2.375" 1 NIL

COMMENTAIRES / comments

4140 ÉTANT UN ACIER A FAIBLE TREMPABILITÉ ET COMPTE TENU DE LE SECTION IMPORTANTE DE VOS PIÈCES, NOUS AVONS DES DOUTES CONCERNANT LA DURETE DE COEUR.

NOUS VOUS RECOMMANDONS DONC DE VÉRIFIER LE DURETÉ QUAND LA PIECE SERA A UN STADE PLUS AVANCÉ D'USINAGE.

4140 IS LOW HARDENABLE STEEL. DUE TO THE HIGH SECTION OF THE PARTS YOU SENT, WE COULDN'T CERTIFY THE CORE HARDNESS.

THUS, WE RECOMMEND A HARDNESS CHECK FURTHER IN THE MACHINING PROCESS.

APPROUVÉ
[Signature]

APPROUVÉ par / Approved by:

DATE: 2010 06 05



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045034



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3668

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045034

PO Date: 11/7/19

Due Date: 11/15/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

2019-11-11

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201356	RBW109-3130-55-119-3	RBW109-3130-55-119 Rev 4	Rod -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed X8	-	11/15/19	8 pcs	0 pcs	8 pcs	\$5.625/pcs	\$45.00
2	195384	RBT400218-7	RBT400218 Rev 2	Adapter -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed X8	-	11/15/19	8 pcs	0 pcs	8 pcs	\$5.625/pcs	\$45.00
Grand Total:												\$90.00

Guerin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045034



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/11/19 8:49 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023956-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupealtech.com

Bon de Livraison / Packing Slip

023956 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No			
13-Nov-2019		Jigar Patel				POHB045034			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
1	RBW109-3130-55-119-3 Rev.4	RBW109-3130-55-119 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2		ZINC CH	8 8	8 8	0 0	0 0	0 0
2	RBT400218-7 Rev.2	RBT400218 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2		ZINC CH	8 8	8 8	0 0	0 0	0 0

RECEIVED

NOV 14 2019

DART AEROSPACE LTD.

DAS
68
9

RECEIVED
 NOV 14 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Épaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.